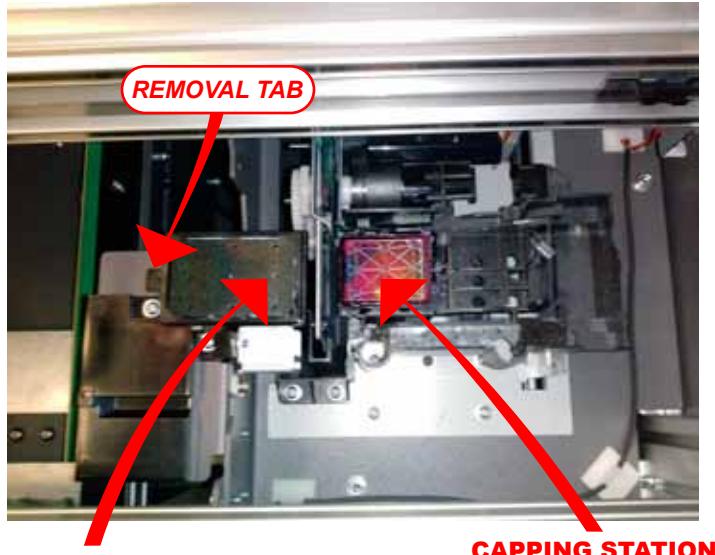


M2 (FLUSHING SUPPORT FILTER)

FLUSHING SUPPORT FILTER REPLACEMENT:

1. Release carriage from capping station, and slide it over to the middle of print area. You will see 2 "sponges" one is the capping station, and the other is the Flush Tray Assembly. (*Indicated below 1-A*)

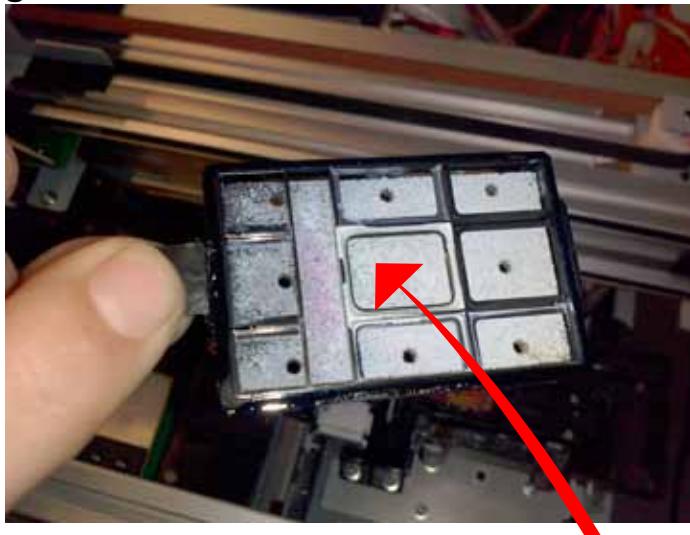
Fig 1-A



FLUSHING TRAY ASSEMBLY
(this is the part we are going to
clean and re-install.)

2. Remove Flushing Tray Assembly by pulling up on Removal Tab (*Indicated above 1-A*)
3. Separate the "Flushing Tray Support Filter" from the "Filter Tray" by pushing it out from the bottom of the tray. (*Indicated above 1-B*)

Fig 1-B

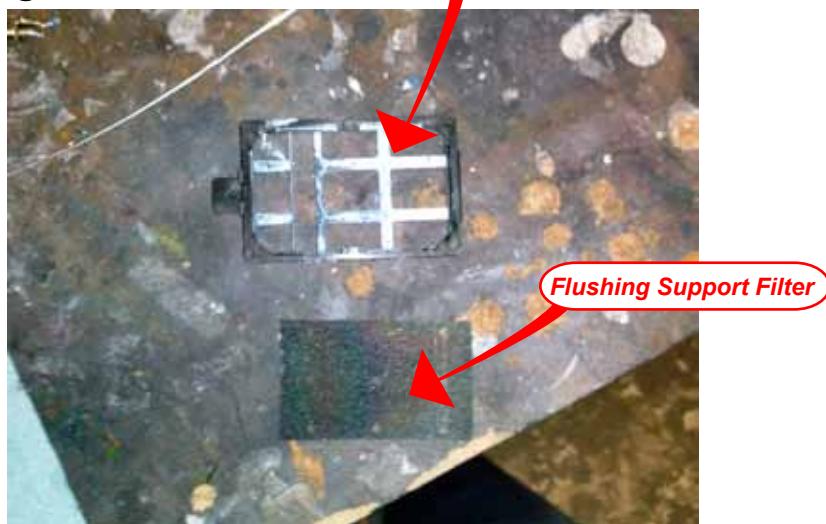


Push the filter out from the bottom of the tray.

M2 (FLUSHING SUPPORT FILTER)

4. You will have two pieces, the “Flushing Support Filter” and the “Flushing Support Frame”.
(Indicated below 1-C)

Fig 1-C

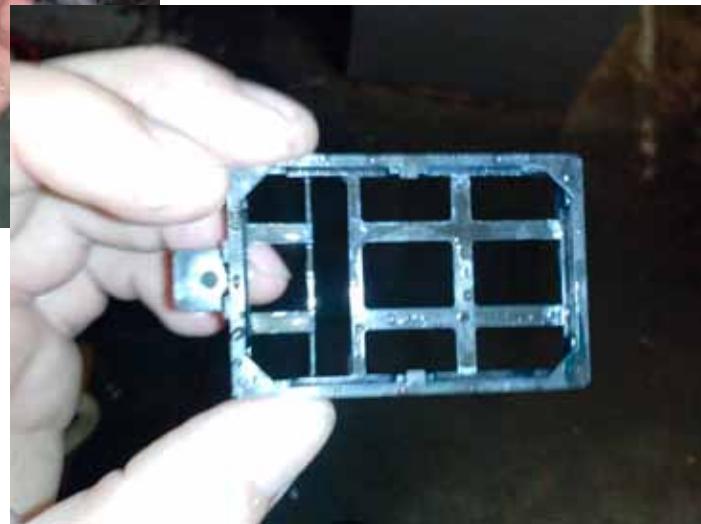


5. Wash both pieces off, I used cold water in this example, hot water might be more effective. If running water doesn't do the trick, you can use cleaning solution or even rubbing alcohol, but over time those products will begin to cause physical damage to the filter and tray. In most cases you will have to replace the filter every 3 months.
(Indicated below 1-D)

Fig 1-E



Fig 1-F



(Always POWER DOWN printer and UNPLUG before doing any repair work)

M2 (FLUSHING SUPPORT FILTER)

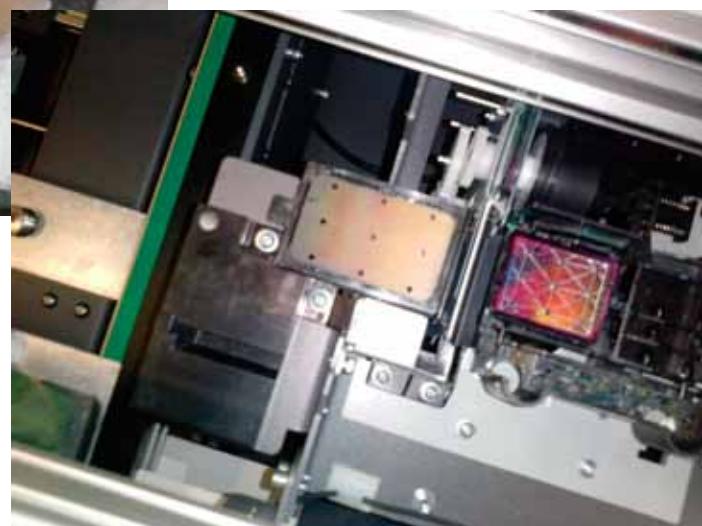
6. Pat dry your filter and tray and place back into printer.

(Indicated below 1-G and 1-H)

Fig 1-G



Fig 1-H



7. Begin printing as normal.