

## STORAGE AND HANDLING of DTGTEXDP™ + Series WHITE PIGMENT INK

All DTGTEXDP™ ink and cleaning solutions will provide excellent results when stored and handled properly. The following storage and handling practices are required to ensure consistent quality and performance of DTGTEXDP™ white ink.

### Product Storage Guidelines:

It is recommended that DTGTEXDP™ white ink be stored in a clean, dry area, with temperatures regulated between 10 and 40 degrees Celsius (50 to 104 degrees Fahrenheit).

### Storage & Handling for 2 litre bottles or small containers:

Store the filled bottles in a clean, dry area. Agitate the ink daily using a mechanical roller system or manually roll or gently shake the bottles. Agitate the ink for 30 seconds each day until the ink is fully mixed with no sediment on the bottom of the bottle.

### Shelf Life:

| <i>DTGTEXDP™ White Ink<br/>Shelf Life</i> |                            |                   |                                    |
|---|----------------------------|-------------------|------------------------------------|
| <b>Ink Container</b>                      | <b>Agitation Frequency</b> | <b>Shelf life</b> | <b>Shelf Life Constant rolling</b> |
| 20 liter pail                             | weekly                     | 6 months          | 1 year                             |
| 2 liter bottle or small container         | weekly                     | 6 months          | 1 year                             |

### Roller System Information:

Our recommendations for agitation rate and agitation time are based on laboratory testing on mechanical roller agitation system equipment.

Different agitation rates and/or agitation times may be applicable with equipment from other manufacturers in order to achieve the recommended state. Contact the equipment manufacturer of your choice regarding the suitability of their equipment with respect to your specific needs.

**Notes:** The information has been carefully compiled from experience gained in the laboratory and under commercial conditions. However, the product's performance and its suitability for the customer's purpose depend on the particular conditions of use. We recommend that customers satisfy themselves that each product meets their requirements in all respects.